

**SUBJECT: UHC Sound Device Replacement Kit, Part No. 826-1529**

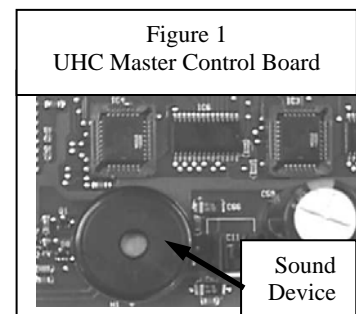
**Description:** The Universal Holding Cabinet (UHC) Master Control Board, P/N 807-2443, has a sound device soldered onto the master control board. In the past when the unit stopped alarming, the entire master control board had to be replaced. This replacement kit has a sound device, which can be soldered onto the master control board.

**Components:**

807-3190	Sound Device Assembly	1 each
819-5693	UHC Sound Device Replacement Kit Instructions (this sheet)	1 each

**Procedures:**

1. Remove power from the unit by unplugging the UHC.
2. Access the UHC master control board by removing the UHC sides and top. For stacked units, see the shelf component procedure in the service manual.
3. Grasp the sound device with a pair of pliers and pull back and forth while supporting the board with your other hand. Avoid twisting the sound device. The sound device will come off of the board in one of three ways:
  - a. Both posts remain on the control board.
  - b. Both posts remain with the sound device.
  - c. One post on the control board and the other with the sound device.



**NOTE:** If the black cap comes off while the rest of the sound device remains on the board, use a small flat-bladed screwdriver to gently pry up the remainder. Be careful not to damage the board.

4. Solder the red wire of the new sound device to the post/hole nearest the “ + ” sign. Solder the black wire to the other post/hole left by the old sound device. Use a soldering pencil of no more than 40 watts. See figure 2.
5. After soldering the wires, mount the sound device near the control board.
6. Plug the UHC in and verify operation of the sound device. If the UHC still does not alarm then replace the control board.
7. Replace the UHC top and sides.

